###### RK INTERNATIONAL MACHINE TOOLS LTD

**Europa Trading Estate, Fraser Road, Erith, Kent DA8 1PW. England**

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**Used Colchester Mastiff 1400 Gap Bed Centre Lathe**

**Serial Number: 8/0203/06817DD**

**Year of Manufacture: 1986**

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| **Specification** |  |
| Height of centres | 270mm |
| Swing over bed | 535mm |
| Swing over cross slide | 370mm |
| Swing in gap | 815mm |
| Bed length between centres | 1500mm |
| Spindle speeds : number | 16 |
| Spindle speeds : ranges | 18-1400 rpm |
| Spindle nose mounting | Camlock D1-11 |
| Spindle bore | 90mm |
| Taper in nose bush | No. 5MT |
| Width over bedways | 340mm |
| Travel of cross slide | 280mm |
| Travel of top slide | 150mm |
| Travel of tailstock barrel | 230mm |
| Tailstock in tailstock barrel | No. 5MT |
| Approx. Weight | 3250kg |
| Machine in **Imperial** execution |  |

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| **Machine equipped with** |
| 3 & 4 jaw chucks |
| Faceplate |
| Quick change toolpost and 7 off toolholders |
| Stationary steady |
| Chuck guard |
| Rear splashguard |
| Coolant system |

**NB** Machine refurbished and repainted